# **ECONOMY SILICONE RUBBER FOR MOLDING**



## Characteristics

Good processability

#### Main Applications

- Common silicone rubber products and miscellaneous parts, especially pigmented products
- Silicone keypads

| Droporties                      |           |   | Product Data |           |           | Tost Mothod |  |  |
|---------------------------------|-----------|---|--------------|-----------|-----------|-------------|--|--|
| Properties                      | NE-5140   | NE-5150   | NE-5160      | NE-5170   | NE-5180   | Test Method |  |  |
| Appearance                      | Milk-whit | Milk-white, light yellow, light gray, no obvious extraneous matter. |              |           |           |             |  |  |
| Density, g/cm³                  | 1.10~1.14 | 1.13~1.17   | 1.16~1.20    | 1.19~1.23 | 1.20~1.24 | ASTM D792   |  |  |
| Hardness, Shore A               | 40±2      | 50±2  | 60±2         | 70±2      | 80±2      | ASTM D2240  |  |  |
| Tensile Strength, MPa ≥         | 6.5       | 7.  | .0           | 6.5       | 6.0       |             |  |  |
| Elongation at Break, %≥         | 420       | 320   | 280          | 200       | 150       | ASTM D412   |  |  |
| Tension Set, % ≤                |           | 8   | 3            |           |           |             |  |  |
| Tear Strength, Die C $kN/m \ge$ | 16        | 1   | 8            | 10        | 5         | ASTM D624   |  |  |
| Compression Set,<br>180°C*22h ≤ | 40        | 3   | 5            | 30        | ASTM D395 |             |  |  |
| Resilience, %≥                  | 60        | 5   | 0            | 4:        | 5         | /           |  |  |

- Physical data in the above table is for reference only. Curing condition: 175°C\*5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# **ECONOMY SILICONE RUBBER FOR EXTRUSION**



- Characteristics
- Good processability
- Main Applications
- Low-end miscellaneous extruded silicone rubber products

| Barrer Mari                     |           |                    | Product Data    |                 |                   | Toot Motherd |
|---------------------------------|-----------|--------------------|-----------------|-----------------|-------------------|--------------|
| Properties                      | NE-5240   | NE-5250            | NE-5260         | NE-5270         | NE-5280           | Test Method  |
| Appearance                      | Milk-whit | e, light yellow, l | ight gray,no ob | vious extraneou | Visual Inspection |              |
| Density,g/cm³                   | 1.10~1.14 | 1.13~1.17          | 1.16~1.20       | 1.19~1.23       | 1.20~1.24         | ASTM D792    |
| Hardness, Shore A               | 40±2      | 50±2               | 60±2            | 70±2            | 80±2              | ASTM D2240   |
| Tensile Strength, MPa ≥         | 6.5       | 7.                 | .0              | 6.5             | 6.0               |              |
| Elongation at Break, % ≥        | 420       | 320                | 280             | 200             | 150               | ASTM D412    |
| Tension Set, % ≤                |           | 1                  | 0               |                 |                   |              |
| Tear Strength, Die C kN/m ≥     | 16        | 1                  | 8               | 1               | 6                 | ASTM D624    |
| Compression Set,<br>180°C*22h ≤ | 40        |                    | 35              | 30              |                   | ASTM D395    |
| Resilience,%≥                   | 60        | 5                  | 0               | 4               | /                 |              |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di (tert- butylperoxy) hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# ECONOMIC SILICONE RUBBER FOR MOLDING & EXTRUSION



#### Characteristics

- Good processability
- Compliance with FDA
- Good physical and mechanical properties

#### Main Applications

- Common silicone rubber products and miscellaneous parts, especially pigmented products
- Silicone keypads
- Low-end miscellaneous extruded silicone rubber products
- Typical Data

| _                             |           |   | Product Data |           |           |             |  |  |
|-------------------------------|-----------|---|--------------|-----------|-----------|-------------|--|--|
| Property                      | NE-5340   | NE-5350                                   | NE-5360      | NE-5370   | NE-5380   | Test Method |  |  |
| Appearance                    |           | Translucent, no obvious extraneous matter |              |           |           |             |  |  |
| Density, g/cm <sup>3</sup>    | 1.10~1.15 | 1.13~1.18                                 | 1.15~1.20    | 1.18~1.23 | 1.20~1.25 | ASTM D792   |  |  |
| Hardness, Shore A             | 40±2      | 50±2                                      | 60±2         | 70±2      | 80±2      | ASTM D2240  |  |  |
| Tensile Strength, MPa≥        | 6.5       | 7   | .0           | 6.5       | 6.0       | ASTM D412   |  |  |
| Elongation at Break, %≥       | 420       | 320                                       | 280          | 200       | 150       | ASTM D412   |  |  |
| Tension Set, %≤               | 8         |   |              | 6         | ASTM D412 |             |  |  |
| Tear Strength, Die C<br>kN/m≥ | 16        | 1   | 8            | 1         | ASTM D624 |             |  |  |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di (tert- butylperoxy) hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# HIGH REBOUND SILICONE RUBBER





#### Characteristics

- Compliance with FDA Good processability and good comprehensive physical properties
- Excellent rebound resiliency

#### Main Applications

• Various O-rings, sealing elements and other silicone rubber products requiring good rebound resiliency

| Draparties                      |             | Produ                | ct Data            |             | Test Method       |  |
|---------------------------------|-------------|----------------------|--------------------|-------------|-------------------|--|
| Properties                      | NE-GT141    | NE-GT151             | NE-GT161           | NE-GT171    | rest Method       |  |
| Appearance                      | Milk-w      | hite, translucent,no | obvious extraneous | matter.     | Visual Inspection |  |
| Density, g/cm³                  | 1.10 ~ 1.15 | 1.13 ~ 1.18          | 1.15 ~ 1.20        | 1.18 ~ 1.23 | ASTM D792         |  |
| Hardness, Shore A               | 40±2        | 50±2                 | 60±2               | 70±2        | ASTM D2240        |  |
| Tensile Strength, MPa≥          | 6.5         | 7.                   | .5                 | 7.0         |                   |  |
| Elongation at Break, %≥         | 380         | 300                  | 280                | 200         | ASTM D412         |  |
| Tension Set, % ≤                | 6           |                      | 7                  | 6           |                   |  |
| Tear Strength, Die C kN/m≥      | 16          | 2                    | 0                  | 18          | ASTM D624         |  |
| Compression Set,<br>180°C*22h ≤ | 28          | 2                    | .5                 | 20          | ASTM D395         |  |
| Rebound Resilience, % ≥         | 65          | 60                   | 55                 | 50          | /                 |  |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- Milk-white translucent or pigmented and sliced silicone rubber can be provided by customers' request.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# HIGH-STRENGTH SILICONE RUBBER FOR MOLDING





#### Characteristics

- Manufactured with special process and formula
- Outstanding processability and stable comprehensive physical properties

#### Main Applications

• They are applicable to the molding process and the silicone rubber products with high requirements for tensile property and elongation rate.

| Dunantina                       |             |                 | Produ        | ct Data       |                            |             | Tost Mothod |  |
|---------------------------------|-------------|-----------------|--------------|---------------|----------------------------|-------------|-------------|--|
| Properties                      | NE-8131     | NE-8135         | NE-8141      | NE-8151       | NE-8161                    | NE-8171     | Test Method |  |
| Appearance                      | N           | 1ilk-white, tra | inslucent,no | obvious extra | bbvious extraneous matter. |             |             |  |
| Density, g/cm³                  | 1.06 ~ 1.10 | 1.07 ~ 1.12     | 1.10 ~ 1.15  | 1.13 ~ 1.18   | 1.15 ~ 1.20                | 1.18 ~ 1.23 | ASTM D792   |  |
| Hardness, Shore A               | 30±2        | 35±2            | 40±2         | 50±2          | 60±2                       | 70±2        | ASTM D2240  |  |
| Tensile Strength, MPa ≥         | 6.0         | 6.5             | 7.5          | 9.0           | 8.5                        | 7.5         |             |  |
| Elongation at Break,% ≥         | 600         | 55              | 50           | 460           | 420                        | 260         | ASTM D412   |  |
| Tension Set, % ≤                | 6           | i               | 7            | 8             |                            | 7           |             |  |
| Tear Strength, Die C kN/m ≥     | 15          | 17              | 20           | 2             | 24                         | 22          | ASTM D624   |  |
| Compression Set,<br>180°C*22h ≤ |             | 35              |              |               | ASTM D395                  |             |             |  |
| Rebound Resilience,% ≥          | 65          | 6               | 0            | 55            | 50                         | 45          | /           |  |

- $\bullet$  Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# FOOD CONTACT SILICONE RUBBER FOR MOLDING





#### Characteristics

- Compliance with FDA food contact regulations and the requirements for manufacturing of seal ring products for pressure cooker in the hygienic standard GB4806.1
- Good transparency after vulcanized Good physical & mechanical properties Superior yellowing resistance

#### Main Applications

• They can be used to manufacture food contact molded silicone rubber products in compliance with FDA standard requirements.

| Dranantias                      |             |                 | Produc       | ct Data       |              |             | Test Method       |
|---------------------------------|-------------|-----------------|--------------|---------------|--------------|-------------|-------------------|
| Properties                      | NE-631      | NE-641          | NE-651       | NE-661        | NE-671       | NE-681      | rest method       |
| Appearance                      | M           | 1ilk-white, tra | nslucent ,no | obvious extra | neous matter |             | Visual Inspection |
| Density, g/cm³                  | 1.07 ~ 1.11 | 1.10 ~ 1.14     | 1.13 ~ 1.17  | 1.13 ~ 1.17   |              | 1.20 ~ 1.24 | ASTM D792         |
| Hardness, Shore A               | 30±2        | 40±2            | 50±2         | 60±2          | 70±2         | 80±2        | ASTM D2240        |
| Tensile Strength, MPa ≥         | 6.0         | 6.5             | 8.0          |               | 7.5          | 7.0         |                   |
| Elongation at Break, %≥         | 500         | 420             | 320          | 300           | 220          | 180         | ASTM D412         |
| Tension Set, % ≤                | 5           | 5               |              | 6             | i.           |             |                   |
| Tear Strength, Die C kN/m ≥     | 14          | 16              | 2            | 0             | 18           |             | ASTM D624         |
| Compression Set,<br>180°C*22h ≤ | 35          | 30              |              |               | 2            | ASTM D395   |                   |
| Resilience, %≥                  | 65          | 60              | 55           | 50            | 4            | 5           | /                 |

- Physical data in the above table is for reference only. 
   Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di (tert- butylperoxy) hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# ULTRA-LOW-HARDNESS SILICONE RUBBER



#### Characteristics

Superior processability

# Main Applications

• Swimming caps, swimming goggles, cushions and pen caps with good hand feeling

| Dramantias                 |                            |             | Produc                   | t Data      |             |             | Test Method          |
|----------------------------|----------------------------|-------------|--------------------------|-------------|-------------|-------------|----------------------|
| Properties                 | NE-10                      | NE-20       | NE-7120                  | NE-9110     | NE-9120     | NE-9320     |                      |
| Appearance                 | Milk-white,<br>translucent |             | Milk-white,<br>yellowish | Transparent |             |             | Visual<br>Inspection |
| Density, g/cm³             | 1.00 ~ 1.06                | 1.04 ~ 1.09 | 1.04 ~ 1.09              | 1.00 ~ 1.06 | 1.04 ~ 1.09 | 1.04 ~ 1.09 | ASTM D792            |
| Hardness, Shore A          | 12±2                       | 20          | ±2                       | 11±2        | 20          | ASTM D2240  |                      |
| Tensile Strength, MPa ≥    | 1.5                        | 3.5         | 3.0                      | 1.5         | 4.0         | 4.5         |                      |
| Elongation at Break, % ≥   | 760                        | 750         | 700                      | 780         | 80          | 00          | ASTM D412            |
| Tension Set, %≤            | 8                          | 6           | 8                        | 10 8        |             |             |                      |
| Tear Strength, Die C kN/m≥ | 5                          | 1           | 10                       | 5           | 12          | 13          | ASTM D624            |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# MODIFIED SILICONE RUBBER FOR MOLDING



#### Characteristics

- Corona resistance and Arc resistance
   Stable weatherability and electrical insulating property
- Excellent transparency and physical & mechanical properties

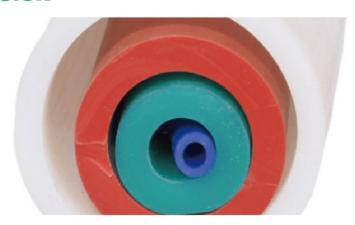
#### Main Applications

• Various wall bushings, electrical insulation products and other industrial products

| Dranautias                   |             |                 | Produ        | ct Data       |              |             | Test Method       |  |  |  |
|------------------------------|-------------|-----------------|--------------|---------------|--------------|-------------|-------------------|--|--|--|
| Properties                   | NE-341      | NE-345          | NE-351       | NE-3140       | NE-3150      | NE-3160     | rest Method       |  |  |  |
| Appearance                   | N           | 1ilk-white, tra | inslucent,no | obvious extra | neous matter |             | Visual Inspection |  |  |  |
| Density, g/cm³               | 1.10 ~ 1.14 | 1.10 ~ 1.15     |              | 1.10 ~ 1.14   | 1.13 ~ 1.17  | 1.16 ~ 1.20 | ASTM D792         |  |  |  |
| Hardness, Shore A            | 40±2        | 45±2            | 45±2 50±2    |               | 50±2         | 60±2        | ASTM D2240        |  |  |  |
| Tensile Strength, MPa ≥      | 7.5         | 8.              | 0            | 7.5           | 8.           |             |                   |  |  |  |
| Elongation at Break, % ≥     | 450         | 420             | 400          | 450           | 400          | 300         | ASTM D412         |  |  |  |
| Tension Set, % ≤             | 5           | 6               | 5            | 5             |              | 5           |                   |  |  |  |
| Tear Strength, Die C kN/m ≥  |             | 20              |              |               |              |             |                   |  |  |  |
| Volume Resistivity, Ω · cm ≥ |             | IEC 60093       |              |               |              |             |                   |  |  |  |
| Dielectric Strength, kV/mm≥  |             |                 | 2            | 20            |              |             | IEC 60243         |  |  |  |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\*5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# MODIFIED SILICONE RUBBER FOR EXTRUSION



#### Characteristics

- Corona resistance and Arc resistance Stable weatherability and electrical insulating property
- Excellent transparency and physical & mechanical properties

#### Main Applications

• Various wall bushings, electrical insulation products and other industrial products

| Dunantin                                  |                 | Product Data      |             | Test Method |  |  |  |
|---|-----------------|-------------------|-------------|-------------|--|--|--|
| Properties                                | NE-3250         | NE-3260 NE-3270   |             | rest Method |  |  |  |
| Appearance                                | Milk-white, tra | Visual Inspection |             |             |  |  |  |
| Density, g/cm³                            | 1.13 ~ 1.17     | 1.16 ~ 1.20       | 1.19 ~ 1.23 | ASTM D792   |  |  |  |
| Hardness, Shore A                         | 50±2            | 60±2              | 70±2        | ASTM D2240  |  |  |  |
| Tensile Strength, MPa≥                    | 8.5             | 8.0               | 7.5         |             |  |  |  |
| Elongation at Break, % ≥                  | 420             | 300               | 260         | ASTM D412   |  |  |  |
| Tension Set, %≤                           |                 | 8                 |             |             |  |  |  |
| Tear Strength, Die C kN/m ≥               |                 | 20                |             |             |  |  |  |
| Volume Resistivity, $\Omega \cdot cm \ge$ |                 | IEC 60093         |             |             |  |  |  |
| Dielectric Strength, kV/mm≥               |                 | 20                |             | IEC 60243   |  |  |  |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\*5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# ADDITION-CURING SILICONE RUBBER





#### Characteristics

- Compliance with FDA and LFGB
   Solid silicone rubber cured with addition of platinum as the catalyst
- Cured at a moderate temperature of 120°C, without any off-flavor and with high thermal utilization rate.
- The products made from them have higher tear strength than the like silicone products cured with peroxide.

#### Main Applications

- NE-01 series with precipitated silica are used to manufacture molded food contact silicone rubber products.
- NE-09 series with fumed silica are applicable to molding and extrusion process, and used to manufacture food contact silicone rubber products and transparent silicone tubes.

| Droportios                  |             |  | Produc      | ct Data     |             |             | Test Method     |  |  |
|-----------------------------|-------------|--|-------------|-------------|-------------|-------------|-----------------|--|--|
| Properties                  | NE-0130     | NE-0140  | NE-0150     | NE-0160     | NE-0170     | NE-0180     | rest Method     |  |  |
| Appearance                  | V           | Milk-white, translucent, no obvious extraneous matter. |             |             |             |             |                 |  |  |
| Density, g/cm³              | 1.06 ~ 1.10 | 1.10 ~ 1.15  | 1.13 ~ 1.18 | 1.15 ~ 1.20 | 1.18 ~ 1.23 | 1.20 ~ 1.25 | GB/T 533-2008   |  |  |
| Hardness, Shore A           | 30±3        | 40±3   | 50±3        | 60±3        | 70±3        | 80±3        | GB/T 531.1-2008 |  |  |
| Tensile Strength, MPa ≥     | 7.0         | 7.5  | 8.5         | 8           | 8.0 7.0     |             | CD /T 530 3000  |  |  |
| Elongation at Break, %≥     | 600         | 500  | 40          | 00          | 300         | 200         | GB/T 528-2009   |  |  |
| Tear Strength, Die C kN/m ≥ | 15          | 19   | 20          |             | 18          | 15          | GB/T 529-2008   |  |  |
| Resilience, % ≥             | 65          | 55   | 5           | 0           | 45          | 35          | GB/T 1681-2009  |  |  |

| Droportios                  |             |                   | Produ       | ct Data     |             |             | Test Method     |
|-----------------------------|-------------|-------------------|-------------|-------------|-------------|-------------|-----------------|
| Properties                  | NE-0930     | NE-0940           | NE-0950     | NE-0960     | NE-0970     | NE-0980     | rest Method     |
| Appearance                  |             | Visual Inspection |             |             |             |             |                 |
| Density, g/cm³              | 1.06 ~ 1.10 | 1.09 ~ 1.15       | 1.12 ~ 1.18 | 1.14 ~ 1.20 | 1.17 ~ 1.23 | 1.18 ~ 1.25 | GB/T 533-2008   |
| Hardness, Shore A           | 30±3        | 30±3 40±3         |             | 60±3        | 70±3        | 80±3        | GB/T 531.1-2008 |
| Tensile Strength, MPa ≥     | 8           | .0                | 8           | .5          | 8           | .0          | GB/T 528-2009   |
| Elongation at Break, %≥     | 700         | 600               | 500         | 400         | 300 200     |             | GB/1 328-2009   |
| Tear Strength, Die C kN/m ≥ | 15          | 20                |             | 25          |             | 20          | GB/T 529-2008   |
| Resilience, % ≥             | 55          |                   | 45          |             | 40          | 35          | GB/T 1681-2009  |

- Physical data in the above table is for reference only. Curing condition: 120°C \*5 min
- Ratio of curing agent: platinum vulcanizator, (0.4~0.6)% added for component A, (0.8~2.5)% added for component B.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# HIGH TEMPERATURE RESISTANT SILICONE RUBBER





#### Characteristics

- Excellent physical and mechanical properties Wide range of applications
- Can be used at 250°C for a long time and can withstand an instant temperature of 300°C

## Applications

• Various refractory seals, rubber rolls and sealing joint strips, etc

|   | D                              |         |         | F          | Product Dat | a         |           |                   | Toot Mathad |
|---|--------------------------------|---------|---------|------------|-------------|-----------|-----------|-------------------|-------------|
|   | Properties                     | NE-G121 | NE-G131 | NE-G141    | NE-G151     | NE-G161   | NE-G171   | NE-G181           | Test Method |
|   | Appearance                     |         | Light   | yellow, no | obvious ext | raneous m |           | Visual Inspection |             |
| Density,g/cm³ 1.00~1.06 1.03~1.13 1.08~1.18 1.10    |                                |         |         |            |             | 1.14~1.24 | 1.17~1.27 | 1.20~1.30         | ASTM D792   |
|   | Hardness, Shore A              | 23±3    | 30±3    | 40±3       | 50±3        | 60±3      | 70±3      | 80±3              | ASTM D2240  |
|   | Tensile Strength, MPa ≥        | 5.0     | 5.5     | 6.5        | 8           | .0        | 7.5       | 6.5               |             |
| Curing  | Elongation at Break, %≥        | 650     | 550     | 450        | 380         | 320       | 220       | 180               | ASTM D412   |
| g   | Tension Set, % ≤               | 8       | 7       | 7          | 8           |           |           | 7                 |             |
|   | Tear Strength, Die C kN/m≥     | 10      | 15      | 18         |             | 20        |           | 18                | ASTM D624   |
|   | Hardness, Shore A              | 24±3    | 31±3    | 41±3       | 53±3        | 63±3      | 72±3      | 83±3              | ASTM D2240  |
| Post-   | Tensile Strength, MPa ≥        | 4.5     | 6.0     | 7.0        |             | 7.5       |           | 7.0               | ASTM D412   |
| Post-curing   | Elongation at Break, %≥        | 60      | 00      | 320        | 300         | 260       | 180       | 150               | A51M D412   |
|   | Tear Strength, Die C kN/m≥     | 8       | 14      | 16         | 1           | 8         | 20        | 16                | ASTM D624   |
|   | ompression Set,<br>180°C*22h ≤ | 45      | 35      | 3          | 0 25        |           |           |                   | ASTM D395   |
| Prope<br>percen<br>(2                               | Hardness,Shore A               | -5      |         | -:         | 3           |           | 4         | 5                 | 1           |
| Property variation percent during aging (250°C*72h) | Tensile Strength, MPa ≥        | -60     | -3      | 5          |             | -30       |           | -15               | 1           |
| ation<br>l aging<br>h)                              | Elongation at Break, % ≥       | -40     | -2      | .0         | -15         | -20       | -30       | -15               | 1           |

|   | Properties                     | NE-G140   | NE-G150       | NE-G160           | NE-G170   | NE-G180           | Test Method      |
|---|--------------------------------|-----------|---------------|-------------------|-----------|-------------------|------------------|
|   | Appearance                     |           | Milk-white, n | Visual Inspection |           |                   |                  |
|   | Density,g/cm³                  | 1.08~1.18 | 1.10~1.20     | 1.14~1.24         | 1.17~1.27 | 1.20~1.30         | ASTM D792        |
|   | Hardness, Shore A              | 40±3      | 50±3          | 60±3              | 70±3      | 80±3              | ASTM D2240       |
|   | Tensile Strength, MPa ≥        | 6.0       | 7             | 7.5               |           | 6.5               |                  |
| Curing  | Elongation at Break, %≥        | 420       | 380           | 320               | 220       | 180               | ASTM D412        |
| ρ   | Tension Set, % ≤               | 7         |               | 8                 |           | 7                 |                  |
|   | Tear Strength, Die C kN/m≥     | 18        |               | 20                |           | 18                | ASTM D624        |
|   | Hardness, Shore A              | 44±3      | 55±3          | 65±3              | 75±3      | 85±3              | ASTM D2240       |
| Post-   | Tensile Strength, MPa ≥        | 6.0       |               | 7.0               |           | 6.5               | 4.CTM D.44.3     |
| Post-curing   | Elongation at Break, % ≥       | 320       | 3             | 00                | 200       | 150               | ASTM D412        |
| g   | Tear Strength, Die C kN/m≥     | 16        |               | 18                |           | 16                | ASTM D624        |
|   | ompression Set,<br>180°C*22h ≤ | Ē         | 35            | 25                | 30        | 25                | ASTM D395        |
| Prope<br>percen<br>(2                               | Hardness,Shore A               | -5        | -6            | -4                | 5         | 6                 | /                |
| erty vari<br>it during                              | Tensile Strength, MPa ≥        | -45       | -50           |                   | -40       | -25               | /                |
| Property variation percent during aging (250°C*72h) | Elongation at Break, % ≥       | -20       | -15           | -20               | -35       | -20               | /                |
|   | Properties                     |           |               | Product Data      |           |                   | Test Method      |
|   | rioperties                     | NE-G132   | NE-G142       | NE-G152           | NE-G162   | NE-G172           |                  |
|   | Appearance                     |           | Milk-white, n | o obvious extran  |           | Visual Inspection |                  |
|   | Density,g/cm³                  | 1.03~1.13 | 1.08~1.18     | 1.11~1.21         | 1.15~1.25 | 1.17~1.27         | GB/T 533-2008    |
|   | Hardness, Shore A              | 30±2      | 40±2          | 50±2              | 60±2      | 70±2              | GB/T 531.1-2008  |
|   | Tensile Strength, MPa ≥        | 7.5       | 8.0           | 8.                | .5        | 8.0               |                  |
| Curing  | Elongation at Break, %≥        | 600       | 550           | 500               | 400       | 300               | GB/T 528-2009    |
| C C   | Tension Set, % ≤               | 9         |               |                   |           |                   |                  |
|   | Tear Strength, Die C kN/m≥     | 20        | 22            |                   | 25        |                   | GB/T 529-2008    |
|   | Hardness, Shore A              | /         | 43±2          | 53±2              | 64±2      | 75±2              | GB/T 531.1-2008  |
| Post-curing   | Tensile Strength, MPa ≥        | /         | 8             | .0                | 8.5       | 8.0               | GB/T 528-2009    |
| curing  | Elongation at Break, % ≥       | /         | 460           | 420               | 300       | 220               | GB/1 326-2009    |
|   | Tear Strength, Die C kN/m≥     | /         | 19            |                   | 20        |                   | GB/T 529-2008    |
|   | ompression Set,<br>180°C*22h ≤ | 1         | 38            |                   | 35        |                   | GB/T 7759.1-2015 |
| Property variation percent during aging (250°C*72h) | Hardness,Shore A               | /         |               | -5                |           | 5                 | /                |
| t during  | Tensile Strength, MPa ≥        | /         | -35           |                   | -30       |                   | 1                |
| iation<br>g aging<br>½h)                            | Elongation at Break, % ≥       | /         | -20           | -15               | -20       | -30               | /                |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min. Post-curing condition:200°C\* 4h.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# SELF-LUBRICATING SILICONE RUBBER





# Characteristics

- Within a certain period of time, the surface of products can precipitate silicone oil for self-lubricating.
- Good physical properties and processability

## Main Applications

 Automotive industry, machinery industry, and aerospace industry, such as various silicone rubber connectors, sealing elements and washers requiring self-lubricating property with molding process

| Droportios                 |               | Test Method          |                          |         |           |             |  |  |
|----------------------------|---------------|----------------------|--------------------------|---------|-----------|-------------|--|--|
| Properties                 | NE-1130       | NE-1140              | NE-1150                  | NE-1160 | NE-1170   | rest Method |  |  |
| Appearance                 |               | Visual<br>Inspection |                          |         |           |             |  |  |
| Density, g/cm³             | 1.03~1.13     | 1.08~1.18            | 1.08~1.18 1.10~1.20 1.14 |         | 1.17~1.27 | ASTM D792   |  |  |
| Hardness, Shore A          | 30±2          | 40±2                 | 50±2                     | 60±2    | 70±2      | ASTM D2240  |  |  |
| Tensile Strength, MPa ≥    | 6.5           | 6.5 7.5              |                          |         |           |             |  |  |
| Elongation at Break, % ≥   | reak, % ≥ 600 |                      | 350                      | 300     | 220       | ASTM D412   |  |  |
| Tension Set, %≤            |               | 8                    |                          |         |           |             |  |  |
| Tear Strength, Die C kN/m≥ | 15            | 19                   | 22                       |         | 20        | ASTM D624   |  |  |

|   | Droportics                 |           |   |           | Produc | ct Data |      |           |                      | Test Method          |
|---|----------------------------|-----------|---|-----------|--------|---------|------|-----------|----------------------|----------------------|
|   | Properties                 | NE-1230   | NE-124                                    | 40        | NE-1   | 1250    | N    | E-1260    | NE-1270              | rest Method          |
|   | Appearance                 |           | Milk-white, no obvious extraneous matter. |           |        |         |      |           |                      | Visual<br>Inspection |
|   | Density, g/cm³             | 1.03~1.11 | 1.09~1                                    | 1.09~1.17 |        | ~1.19   | 1.1  | 4~1.22    | 1.18~1.26            | ASTM D792            |
|   | Hardness, Shore A          | 32±2      | 40±2                                      | 40±2      |        | ±2      |      | 60±2      | 70±2                 | ASTM D2240           |
|   | Tensile Strength, MPa ≥    | 6.5       |   | 8.8       |        |         |      |           | 7.5                  |                      |
| E | Elongation at Break, % ≥   | 700       | 600                                       | 600       |        | 00      |      | 400       | 300                  | ASTM D412            |
|   | Tension Set, % ≤           |           | 8   |           |        |         |      |           |                      |                      |
| 1 | Tear Strength, Die C kN/m≥ | 20        | 20 30                                     |           |        |         | 35   |           |                      | ASTM D624            |
|   |                            |           | Product Data                              |           |        |         |      |           |                      |                      |
|   | Properties                 | NE-1320   | NE-1330                                   | NE-       | -1340  | NE-13   | 350  | NE-1360   | NE-1370              | Test Method          |
|   | Appearance                 |           | Milk-white, no obvious extraneous matter. |           |        |         |      |           | Visual<br>Inspection |                      |
|   | Density, g/cm³             | 1.05~1.13 | 1.06~1.13                                 | 1.10      | ~1.17  | 1.12~   | 1.19 | 1.15~1.22 | 1.17~1.25            | GB/T 533-2008        |
|   | Hardness, Shore A          | 20±2      | 30±2                                      | 30±2 40±2 |        | 50±2    | 2    | 60±2      | 70±2                 | GB/T 531.1-2008      |
|   | Tensile Strength, MPa ≥    | 3.0       | 6.0                                       | 6.0 6.5   |        |         |      | 7.0       |                      |                      |
| E | Elongation at Break, % ≥   | 700       | 550                                       | 2         | 450    | 350     | )    | 300       | 220                  | GB/T 528-2009        |
|   |                            |           |   |           |        |         |      |           |                      |                      |

Physical data in the above table is for reference only.

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● Curing condition: 175°C\* 5Min.

Tension Set, % ≤

Tear Strength, Die C kN/m≥

• Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.

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• The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

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GB/T 529-2008

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# **ANTISTATIC SILICONE RUBBER**



#### Characteristics

• Stable physical and mechanical properties • Good processability

#### Applications

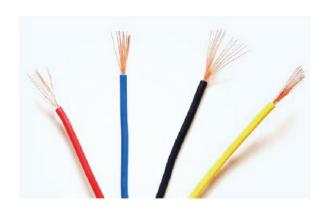
•They are specially designed for molded silicone rubber products with requirements for control of static.

| Dranautica                 |             | Tost Moth ad     |                   |             |                   |
|----------------------------|-------------|------------------|-------------------|-------------|-------------------|
| Properties                 | NE-1440     | NE-1450          | NE-1460           | NE-1470     | Test Method       |
| Appearance                 |             | Milk-white, no e | xtraneous matter. |             | Visual Inspection |
| Density, g/cm³             | 1.10 ~ 1.16 | 1.13 ~ 1.18      | 1.15 ~ 1.20       | 1.19 ~ 1.24 | ASTM D792         |
| Hardness, Shore A          | 40±2        | 50±2             | 60±2              | 70±2        | ASTM D2240        |
| Tensile Strength, MPa ≥    | 6.0         | 7                | 7.0               | 6.5         |                   |
| Elongation at Break, %≥    | 450         | 350 300          |                   | 200         | ASTM D412         |
| Tension Set, %≤            |             |                  |                   |             |                   |
| Tear Strength, Die C kN/m≥ | 15          | 2                | 20                | 16          | ASTM D624         |
| Volume resistivity, Ω-cm≤  |             | IEC 60093        |                   |             |                   |

- $\bullet$  Physical data in the above table is for reference only.
- Curing condition: 175°C\*5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 0.65%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# **CERAMIC SILICONE RUBBER**





#### Characteristics

• Under high-temperature condition of fire, they will not melt and can form a hard ceramic layer, with flame retardancy and high temperature resistance.

#### Applications

● Refractory sealing strips ● Refractory sealing gaskets ● Cable and wire

| Droportios                  |             | Test Method       |             |             |
|-----------------------------|-------------|-------------------|-------------|-------------|
| Properties                  | NE-C50      | NE-C60            | NE-C70      | rest Method |
| Appearance                  | W           | Visual Inspection |             |             |
| Density, g/cm³              | 1.30 ~ 1.40 | 1.35 ~ 1.45       | 1.37 ~ 1.47 | ASTM D792   |
| Hardness, Shore A           | 55±3        | 63±3              | 70±3        | ASTM D2240  |
| Tensile Strength, MPa ≥     | 5.5         | 6.5               | 6.0         | ASTM D412   |
| Elongation at Break, %≥     | 350         | A311110412        |             |             |
| Tear Strength , Die C kN/m≥ |             | ASTM D624         |             |             |
| Flame Retardancy, 3mm       |             | IEC 60695-11-10   |             |             |

- Physical data in the above table is for reference only. Curing condition: 175°C\*5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 1.0%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.

# FLAME RETARDANT SILICONE RUBBER





# Characteristics

- Good physical, mechanical and electrical properties Superior flame retardancy and self-extinguishing property
- The flame retardancy of 3mm test piece can reach the class FV-0 stated in the national standard GB/T10707-2008
- Compliance with the requirements of ROHS

# Applications

• They are applicable to manufacturing of electronic and electric products with flame retardant and insulativity, such as flame retardant gaskets, flame retardant seal rings and wire sheaths for cold cathode fluorescent lamps.

| Droporties                 |             | Tost Mothed |                                 |             |             |             |                   |
|----------------------------|-------------|-------------|---------------------------------|-------------|-------------|-------------|-------------------|
| Properties                 | NE-Z130     | NE-Z140     | NE-Z150                         | NE-Z160     | NE-Z170     | NE-Z180     | Test Method       |
| Appearance                 |             | White       | , no obvious extraneous matter. |             |             |             | Visual Inspection |
| Density, g/cm³             | 1.32 ~ 1.38 | 1.37 ~ 1.43 | 1.40 ~ 1.46                     | 1.42 ~ 1.48 | 1.45 ~ 1.51 | 1.47 ~ 1.53 | ASTM D792         |
| Hardness, Shore A          | 32±2        | 40±3        | 50±3                            | 60±3        | 70±3        | 78±3        | ASTM D2240        |
| Tensile Strength, MPa≥     | 3.5 4.5     |             | 6                               | 5.0         | 5           | .5          |                   |
| Elongation at Break, % ≥   | 40          | 00          | 330                             | 280         | 200         | 170         | ASTM D412         |
| Tension Set, % ≤           | 6           | 8           | 7                               | 7           | 6           | 5           |                   |
| Tear Strength, Die C kN/m≥ | 12          | 13          |                                 | 15          |             | 13          | ASTM D624         |
| Flame Retardancy , 3mm     |             |             | FV-0                            |             |             |             | IEC 60695-11-10   |

| Duamantian                 |             | Test Method       |                    |                   |                 |
|----------------------------|-------------|-------------------|--------------------|-------------------|-----------------|
| Properties                 | NE-Z250     | NE-Z260           | NE-Z270            | NE-Z280           | rest Method     |
| Appearance                 |             | White, no obvious | extraneous matter. | Visual Inspection |                 |
| Density, g/cm³             | 1.40 ~ 1.46 | 1.42 ~ 1.48       | 1.45 ~ 1.51        | 1.47 ~ 1.53       | GB/T 533-2008   |
| Hardness, Shore A          | 50±3        | 50±3 60±3         |                    | 80±3              | GB/T 531.1-2008 |
| Tensile Strength, MPa≥     | 6           | .0                | 5.5                | 4.5               |                 |
| Elongation at Break, % ≥   | 330         | 330 280           |                    | 180               | GB/T 528-2009   |
| Tension Set, % ≤           | 1           | 2                 | 1                  |                   |                 |
| Tear Strength, Die C kN/m≥ |             | 15                |                    | 13                | GB/T 529-2008   |
| Flame Retardancy , 3mm     |             | GB/T 10707-2008   |                    |                   |                 |

| Duran anti-                |             | To at Mostle and  |                    |             |                   |
|----------------------------|-------------|-------------------|--------------------|-------------|-------------------|
| Properties                 | NE-Z141     | NE-Z151           | NE-Z161            | NE-Z171     | Test Method       |
| Appearance                 |             | White, no obvious | extraneous matter. |             | Visual Inspection |
| Density, g/cm³             | 1.34 ~ 1.40 | 1.38 ~ 1.44       | 1.40 ~ 1.46        | 1.44 ~ 1.50 | GB/T 533-2008     |
| Hardness, Shore A          | 40±3        | 50±3              | 60±3               | 70±3        | GB/T 531.1-2008   |
| Tensile Strength, MPa ≥    | 5.0         | 6                 | 5.0                | 5.5         |                   |
| Elongation at Break, % ≥   | 400         | 350               | 300                | 220         | GB/T 528-2009     |
| Tension Set, % ≤           | 8           |                   | 7                  | 6           |                   |
| Tear Strength, Die C kN/m≥ | 13          | 1                 | 5                  | 13          | GB/T 529-2008     |
| Flame Retardancy , 3mm     |             | FV                | GB/T 10707-2008    |             |                   |

| Dramartica                 |             | Tost Mothod                          |                 |             |             |                 |  |
|----------------------------|-------------|--------------------------------------|-----------------|-------------|-------------|-----------------|--|
| Properties                 | NE-Z540     | NE-Z550                              | NE-Z560         | NE-Z570     | NE-Z580     | Test Method     |  |
| Appearance                 |             | White, no obvious extraneous matter. |                 |             |             |                 |  |
| Density, g/cm³             | 1.37 ~ 1.43 | 1.40 ~ 1.46                          |                 | 1.45 ~ 1.51 | 1.47 ~ 1.53 | GB/T 533-2008   |  |
| Hardness, Shore A          | 40±3        | 50±3                                 | 60±3            | 70±3        | 78±3        | GB/T 531.1-2008 |  |
| Tensile Strength, MPa ≥    | 4.0         |                                      |                 |             |             |                 |  |
| Elongation at Break, % ≥   | 350         | 300                                  | 250             | 200         | 150         | GB/T 528-2009   |  |
| Tension Set, % ≤           | 8           | 7                                    |                 | 6           | 5           |                 |  |
| Tear Strength, Die C kN/m≥ | 12          | 14                                   |                 |             | 12          | GB/T 529-2008   |  |
| Flame Retardancy , 3mm     |             |                                      | GB/T 10707-2008 |             |             |                 |  |

- Physical data in the above table is for reference only.
- Curing condition: 175°C\* 5Min.
- Ratio of curing agent liquid 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane: 1.0%.
- The supplied test report is obtained by the Quality Inspection Department with the curing conditions and testing method of the company; due to the difference of curing conditions and testing method, we can't guarantee that both parties obtain the same testing result, and we suggest that users should use the test data obtained under their own testing conditions as the reference for service performance. All the above performance data and application recommendations are only a reference for use on the service performance of product, instead of a guarantee on the effectiveness or general applicability of our products under a certain application.